

6061-T6

385 - 058W

Work Order ID 73859



Page 1

Friday, September 16, 2011 1:26:57 PM

Item ID: D2649

Accept



Setup Start



Revision ID:

Stop



Item Name: Cross Bolt Spacer

Start Date: 9/16/2011 Start Qty: 600.00

Required Date: 10/21/2011 Req'd Qty: 600.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2649

Rev B1

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per folio FA214 on cobra machine.

600 0

OK / ST w/u/21

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

600 0

OK / ST w/u/21

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

W 11/22

600 0

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Page 2

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Start Date: 9/16/2011 Start Qty: 600.00



Cust Item ID:

Required Date: 10/21/2011 Req'd Qty: 600.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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125

0.00



Skidtubes

Memo

0.00

Skidtubes

1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

600 0 BE-11-11-28

130

Identify as per dwg & Stock Location: 2G 0.00



Packaging

Memo

0.00

Packaging

STOCK IN SKIDTUBE CELL

600 0 BE-11-11-28

140

QC21- Final Inspection - Work Order Release 0.00



QC

Memo

0.00

Quality Control

11/11/28
MF
11-11-28

Picklist Print

Friday, September 16, 2011 1:26:54 PM

Page 1

Work Order ID: 73859



Parent Item: D2649

Parent Item Name: Cross Bolt Spacer

Start Date: 9/16/2011

Required Date: 10/21/2011

Start Qty: 600.00

Required Qty: 600.00

Comments: IPP F 02.03.26 Added turning on Cobra NG
added cleaning DD verified :EC

IPP Rev:G 10.05.11

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T0.375W.058

Purchased

No

100

f

0.5780

0.2833

178.9263



171.333'

7/21/11/21

6061-T6 RD Tube .375 x.058W

Location

Loc Qty

Loc Code

MAT014

0.578

116920

0.578

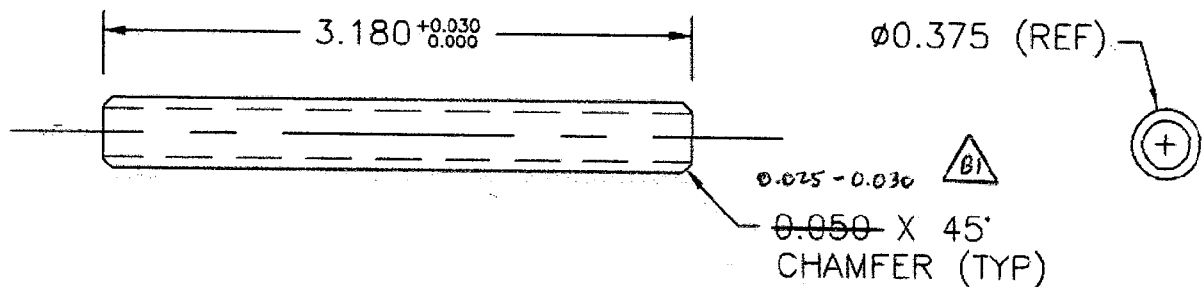
119644

171.333'



DESIGN <i>DM</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DM</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
B1	<i>CP</i> 02.06.13	REDUCE CHAMFER PER TSR 1296.	

RELEASED
98.01.20 DS



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED